

## ADS STORM WATER QUALITY UNIT PRODUCT SPECIFICATION

### Scope

This specification describes 36- through 60-inch (900 to 1500 mm) Storm Water Quality Units for use in on-site point source storm water treatment applications.

### Requirements

Storm Water Quality Units shall have a smooth interior and annular exterior corrugations meeting the requirements of ASTM F2737.

The unit shall have at least three containment zones, each zone separated from the next by use of a weir or baffle plate

Weir and baffle plates shall be welded at all interfaces between the plate and water quality unit. First weir plate shall incorporate a saw tooth design and shall be reinforced with stiffeners positioned horizontally on the downstream side of the plate to be retained.

Storm Water Quality Units shall provide adequate clean-out and inspection access.

### Joint Performance

Connections for the bypass line and the unit shall utilize the same joint quality as specified for the main storm sewer pipe. Couplers for the bypass line may be either split couplers, in-line bell couplers, snap couplers, bell-bell couplers, or welded bell couplers.

### Material Properties

Virgin material for pipe and fittings used to produce Storm Water Quality Units shall be high density polyethylene conforming with the minimum requirements of cell classification 424420C for 4- through 10-inch (100 to 250 mm) diameters, and 435400C for 12- through 60-inch (300 to 1500mm) diameters as defined and described in the latest version of ASTM D3350. The virgin pipe material shall be evaluated using the notched constant ligament-stress (NCLS) test as specified in Sections 9.5 and 5.1 of AASHTO M294 and ASTM F2306, respectively. All smooth baffle and weir plates shall be high density polyethylene.

### Installation

Installation shall be in accordance with the ADS recommended installation guidelines, utilizing a class I (ASTM D2321) structural backfill material or flowable fill (CLSM –Controlled Low Strength Material). Contact your local ADS representative or visit [www.ads-pipe.com](http://www.ads-pipe.com) for the latest installation instructions.

### Performance

Water Quality Units shall remove a minimum of 80% of the first flush total suspended solids (TSS) based on flow rates and corresponding sieve sizes shown in Table 1. Water Quality units shall be installed “offline” to prevent re-suspension of solids in high flow situations. Offline installation shall be constructed utilizing an ADS By-Pass structure. Flow through the unit shall be controlled by an orifice fabricated on the outlet end of the structure.

**Table 1: Storm Water Quality Unit Dimensions and Specifications (based on mathematical calculations)**

I.D. (in)	Inlet Size (in)	Outlet Size (in)	Length (ft)	Treated Flow Rate (cfs)	Sediment Volume (ft <sup>3</sup> )	Floatables Volume (ft <sup>3</sup> )	Sieve Size
36	10	10	20	1.50	65	30	140
	10	10	40	2.38	137	63	140
	10	10	20	0.70	65	30	200
	10	10	40	1.60	137	63	200
42	12	12	20	1.73	83	38	140
	12	12	40	3.66	175	81	140
	12	12	20	0.86	83	38	200
	12	12	40	1.83	175	81	200
48	12	12	20	2.26	116	55	140
	12	12	40	3.94	245	115	140
	12	12	20	1.13	116	55	200
	12	12	40	2.39	245	115	200
60	15	15	20	2.95	183	87	140
	15	15	40	6.23	385	184	140
	15	15	20	1.47	183	87	200
	15	15	40	3.12	385	184	200

**ADS STORM WATER QUALITY UNIT**

*(Unit configuration & availability subject to change without notice. Product detail may differ slightly from actual product appearance.)*

