ADS POTABLE WATER SERVICE TUBING (CTS PE4710)

ADS Potable water service tubing (CTS) is a leader in today’s potable water service market. Its flexibility and durability distinguish it from the competition and make it ideal for a variety of applications.

ADS CTS tubing is strong and resistant to many common causes of damage such as vibrations, surface loads and pressure surges.

APPLICATIONS:
- Residential & Commercial Water Service
- Well/Pump Water Systems
- Municipal Service Lines
- Farm & Ranch Water Systems

FEATURES:
- Material conforms to ASTM D3350 requirements
- Certified to meet NSF 14/61 standard
- Durable plastic material stands the test of time
- Flexibility makes it ideal for a variety of projects
- Strength withstands weather and the human element
- Incremental footage markers printed every 2 feet throughout each coil length
- Light weight
- Chemically resistant
- Consistent outside diameter regardless of wall thickness or pressure rating

BENEFITS:
- Resistant to rot or corrosion
- Fast and easy to install
- Easy installation provides cost-efficiency
- Flexible lengths can be installed in uneven terrain
- Available in many lengths

ADS Service: ADS representatives are committed to providing you with the answers to all your questions, including specifications, and installation and more.
ADS POTABLE WATER SERVICE TUBING (CTS) PIPE SPECIFICATIONS

SCOPE
This specification describes ADS Potable Water Service Tubing (CTS) pipe SDR 9 for use in potable water service applications.

PIPE REQUIREMENTS
ADS potable water service tubing shall meet the requirements of ASTM D2737, AWWA C901 and NSF Standards 14 and 61. Pipe dimensions shall meet Copper Tubing Size (CTS) standards.

MATERIAL PROPERTIES
Tubing material shall be high-density polyethylene conforming to the minimum requirements of cell classification 445574E as defined and described in ASTM D3350. The resin shall have a material designation code of PE4710 by the Plastic Pipe Institute.

DISINFECTION/MAINTENANCE
The active chlorine content of disinfecting solutions shall not exceed 12%. All disinfecting solution must be flushed from all lines within the system. Industry accepted procedures, like ANSI/AWWA C651 Disinfecting Water Mains, should be followed for both new and repaired potable water lines.

INSTALLATION
Installation is similar to other flexible tubing/pipe products. Methods including direct bury, plowing or pulling are applicable per local, state or federal guidelines for the application.

<table>
<thead>
<tr>
<th>Outside Diameter (in)</th>
<th>3/4”</th>
<th>1”</th>
<th>1 1/4”</th>
<th>1 1/2”</th>
<th>2”</th>
</tr>
</thead>
<tbody>
<tr>
<td>in (mm)</td>
<td>0.875 ±0.004</td>
<td>1.125 ±0.005</td>
<td>1.375 ±0.005</td>
<td>1.625 ±0.006</td>
<td>2.125 ±0.006</td>
</tr>
<tr>
<td>Wall Thickness (in)</td>
<td>0.097 +0.010</td>
<td>0.125 +0.012</td>
<td>0.153 +0.015</td>
<td>0.181 +0.018</td>
<td>0.236 +0.024</td>
</tr>
<tr>
<td>in (mm)</td>
<td>(2.5 +0.25)</td>
<td>(3.2 +0.30)</td>
<td>(3.9 +0.38)</td>
<td>(4.6 +0.46)</td>
<td>(6.0 +0.61)</td>
</tr>
<tr>
<td>Pressure Rating @ 73º F, psi (kPa)</td>
<td>250 (1724)</td>
<td>250 (1724)</td>
<td>250 (1724)</td>
<td>250 (1724)</td>
<td>250 (1724)</td>
</tr>
<tr>
<td>Weight gm/ft (gm/m)</td>
<td>46 ±2</td>
<td>78 ±3</td>
<td>125 ±4</td>
<td>162 ±4</td>
<td>275 ±5</td>
</tr>
<tr>
<td>in (mm)</td>
<td>(151 ±7)</td>
<td>(256 ±10)</td>
<td>(410 ±13)</td>
<td>(531 ±13)</td>
<td>(902 ±16)</td>
</tr>
</tbody>
</table>

For more information on ADS CTS pipe and other ADS products, please contact our Customer Service Representatives at 1-800-821-6710

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