

ADS POTABLE GRADE PRESSURE PIPE (PE4710)

ADS Potable Grade Pressure Pipe is a leader in today's water service and landscape irrigation markets. Its flexibility and durability distinguish it from the competition and make it ideal for a variety of applications.

ADS Potable Grade Pressure Pipe is strong and resistant to many common causes of damage such as vibrations, surface loads and pressure surges.

APPLICATIONS:

Landscape & Agricultural Irrigation Systems
Residential & Commercial Water Service Pipe
Well/Pump Water Systems
Slurry Pipelines

FEATURES:

- Certified to meet NSF 14/61 standard
- Durable plastic material stands the test of time
- Flexibility makes it ideal for a variety of projects
- Strength withstands weather and the human element
- Incremental footage markers printed every 2 feet throughout each coil length
- Light weight
- Chemically resistant

BENEFITS:

- Resistant to rot or corrosion
- Fast and easy to install
- Easy installation provides cost-efficiency
- Flexible lengths can be installed in uneven terrain
- Available in many lengths

ADS Service: ADS representatives are committed to providing you with the answers to all your questions, including specifications, and installation and more.

 ADS PolyFlex™



ADS POTABLE WATER SERVICE PIPE (IPS) PIPE SPECIFICATIONS

SCOPE

This specification describes ADS Potable Water Service Pipe (IPS) pipe SIDR 19, SIDR 15, SIDR 11.5, SIDR 9, and SIDR 7 for use in potable water service applications.

PIPE REQUIREMENTS

ADS potable water service pipe shall meet the requirements of ASTM D2239, AWWA C901 and NSF Standards 14 and 61. Pipe dimensions shall meet Iron Pipe Size (IPS) standards.

MATERIAL PROPERTIES

Pipe material shall be high-density polyethylene conforming to the minimum requirements of cell classification 44574C as defined and described in ASTM D3350, except that carbon black content should not exceed 3.0%. The resin shall have a material designation code of PE4710 by the Plastic Pipe Institute.

DISINFECTION/MAINTENANCE

The active chlorine content of disinfecting solutions shall not exceed 12%. All disinfecting solution must be flushed from all lines within the system. Industry accepted procedures, like ANSI/AWWA C651 *Disinfecting Water Mains*, should be followed for both new and repaired potable water lines.

INSTALLATION

Installation is similar to other flexible pipe products. Methods including direct bury, plowing or pulling are applicable per local, state or federal guidelines for the application.

PIPE PROPERTIES

	SIDR 19 PE 4710 IPS					
	½"	¾"	1"	1 ¼"	1 ½"	2
Inside Diameter (mm)	0.622 ±0.01 (15.8 ±0.25)	0.824 ±0.015 (20.9 ±0.38)	1.049 ±0.02 (26.6 ±0.51)	1.380 ±0.02 (35.1 ±0.51)	1.610 ±0.02 (40.9 ±0.51)	2.067 ±0.02 (52.5 ±0.51)
Wall Thickness (mm)	0.060 +0.02 (1.5 +0.51)	0.060 +0.02 (1.5 +0.51)	0.060 +0.02 (1.5 +0.51)	0.073 +0.02 (1.9 +0.51)	0.085 +0.02 (2.2 +0.51)	0.109 +0.020 (2.8 +0.51)
Pressure Rating @ 73° F, psi (kPa)	100 (689)	100 (689)	100 (689)	100 (689)	100 (689)	100 (689)
Weight gm/ft (gm/m)	28 ±2 (92 ±7)	38 ±2 (125 ±7)	47 ±2 (154 ±7)	80 ±3 (262 ±10)	96 ±3 (315 ±10)	190 ±5 (623 ±16)

	SIDR 15 PE 4710 IPS					
	½"	¾"	1"	1 ¼"	1 ½"	2
Inside Diameter (mm)	0.622 ±0.01 (15.8 ±0.25)	0.824 ±0.015 (20.9 ±0.38)	1.049 ±0.02 (26.6 ±0.51)	1.380 ±0.02 (35.1 ±0.51)	1.610 ±0.02 (40.9 ±0.51)	2.067 ±0.02 (52.5 ±0.51)
Wall Thickness (mm)	0.060 +0.02 (1.5 +0.51)	0.060 +0.02 (1.5 +0.51)	0.070 +0.02 (1.8 +0.51)	0.092 +0.02 (2.3 +0.51)	0.107 +0.02 (2.7 +0.51)	0.138 +0.02 (3.5 +0.51)
Pressure Rating @ 73° F, psi (kPa)	125 (862)	125 (862)	125 (862)	125 (862)	125 (862)	125 (862)
Weight gm/ft (gm/m)	30 ±2 (98 ±7)	39 ±2 (128 ±7)	56 ±2 (184 ±7)	97 ±3 (318 ±10)	129 ±3 (423 ±10)	200 ±5 (656 ±16)

	SIDR 11.5 PE 4710 IPS					
	½"	¾"	1"	1 ¼"	1 ½"	2
Inside Diameter (mm)	0.622 ±0.01 (15.8 ±0.25)	0.824 ±0.015 (20.9 ±0.381)	1.049 ±0.02 (26.6 ±0.51)	1.380 ±0.02 (35.1 ±0.51)	1.610 ±0.02 (40.9 ±0.51)	2.067 ±0.02 (52.5 ±0.51)
Wall Thickness (mm)	0.060 +0.02 (1.5 +0.51)	0.072 +0.02 (1.8 +0.51)	0.091 +0.02 (2.3 +0.51)	0.120 +0.02 (3.0 +0.51)	0.140 +0.02 (3.6 +0.51)	0.180 +0.02 (4.6 +0.51)
Pressure Rating @ 73° F, psi (kPa)	160 (1103)	160 (1103)	160 (1103)	160 (1103)	160 (1103)	160 (1103)
Weight gm/ft (gm/m)	30 ±2 (98 ±7)	50 ±2 (164 ±7)	72 ±2 (236 ±7)	125 ±3 (410 ±10)	146 ±3 (479 ±10)	248 ±5 (814 ±16)

	SIDR 9 PE 4710 IPS					
	½"	¾"	1"	1 ¼"	1 ½"	2
Inside Diameter (mm)	0.622 ±0.01 (15.8 ±0.25)	0.824 ±0.015 (20.9 ±0.38)	1.049 ±0.02 (26.6 ±0.51)	1.380 ±0.02 (35.1 ±0.51)	1.610 ±0.02 (40.9 ±0.51)	2.067 ±0.02 (52.5 ±0.51)
Wall Thickness (mm)	0.069 +0.02 (1.8 +0.51)	0.092 +0.02 (2.3 +0.51)	0.117 +0.02 (3.0 +0.51)	0.153 +0.02 (3.9 +0.51)	0.179 +0.02 (4.5 +0.51)	0.230 +0.028 (5.8 +0.71)
Pressure Rating @ 73° F, psi (kPa)	200 (1379)	200 (1379)	200 (1379)	200 (1379)	200 (1379)	200 (1379)
Weight gm/ft (gm/m)	32 ±2 (105 ±7)	53 ±2 (174 ±7)	88 ±3 (289 ±10)	155 ±3 (509 ±10)	185 ±5 (607 ±16)	330 ±5 (1083 ±16)

	SIDR 7 PE 4710 IPS					
	½"	¾"	1"	1 ¼"	1 ½"	2
Inside Diameter (mm)	0.622 ±0.01 (15.8 ±0.25)	0.824 ±0.015 (20.9 ±0.38)	1.049 ±0.02 (26.6 ±0.51)	1.380 ±0.02 (35.1 ±0.51)	1.610 ±0.02 (40.9 ±0.51)	2.067 ±0.02 (52.5 ±0.51)
Wall Thickness (mm)	0.089 +0.02 (2.3 +0.51)	0.118 +0.02 (3.0 +0.51)	0.150 +0.02 (3.8 +0.51)	0.197 +0.02 (5.0 +0.51)	0.230 +0.03 (5.8 +0.71)	0.295 +0.035 (7.5 +0.89)
Pressure Rating @ 73° F, psi (kPa)	250 (1724)	250 (1724)	250 (1724)	250 (1724)	250 (1724)	250 (1724)
Weight gm/ft (gm/m)	38 ±2 (125 ±7)	71 ±2 (233 ±7)	116 ±3 (381 ±10)	210 ±5 (689 ±16)	227 ±5 (745 ±16)	440 ±8 (1443 ±26)

*Additional SIDRs may be available. Contact an ADS Representative for regional availability.

For more information on Potable Grade Pressure Pipe and other ADS products, please contact our Customer Service Representatives at 1-800-821-6710