1. Place the gasket on the first corrugation of the pipe or fitting.

2. Work the gasket on the pipe by sliding the harder part of the gasket over the first corrugation. A pry bar may be used to ease the gasket over the corrugation.

3. Make sure the hard section (rear) of the gasket touches the second corrugation on the spigot end. This is the proper gasket orientation.

4. Gravel should be in place to stabilize the downstream pipe or fitting. High insertion forces may cause movement of the pipe as the joint is pushed together.

5. Adequately lubricate the gasket and bell before joining the pipe.

6. Keeping the pipe aligned as straight as possible, push the spigot until it is home in the bell. The joint should be stabilized with backfill to prevent movement after insertion.