

# Large Diameter Water Tight Saddle Gasket Installation Note



**1.** Place the gasket on the first corrugation of the pipe or fitting.



**2.** Work the gasket on the pipe by sliding the harder part of the gasket over the first corrugation. A pry bar may be used to ease the gasket over the corrugation.



**3.** Make sure the hard section (rear) of the gasket touches the second corrugation on the spigot end. This is the proper gasket orientation.



**4.** Gravel should be in place to stabilize the downstream pipe or fitting. High insertion forces may cause movement of the pipe as the joint is pushed together.



**5.** Adequately lubricate the gasket and bell before joining the pipe.



**6.** Keeping the pipe aligned as straight as possible, push the spigot until it is home in the bell. The joint should be stabilized with backfill to prevent movement after insertion.