**NOTES:**

1. **ALL PIPE SYSTEMS SHALL BE INSTALLED IN ACCORDANCE WITH ASTM D2321, "STANDARD PRACTICE FOR UNDERGROUND INSTALLATION OF THERMOPLASTIC PIPE FOR SEWERS AND OTHER GRAVITY FLOW APPLICATIONS", LATEST ADDITION.**

2. **MEASURES SHOULD BE TAKEN TO PREVENT MIGRATION OF NATIVE FINES INTO BACKFILL MATERIAL, WHEN REQUIRED.**

3. **FOUNDATION:** WHERE THE TRENCH BOTTOM IS UNSTABLE, THE CONTRACTOR SHALL EXCAVATE TO A DEPTH REQUIRED BY THE ENGINEER AND REPLACE WITH SUITABLE MATERIAL AS SPECIFIED BY THE ENGINEER. AS AN ALTERNATIVE AND AT THE DISCRETION OF THE DESIGN ENGINEER, THE TRENCH BOTTOM MAY BE STABILIZED USING A GEOTEXTILE MATERIAL.

4. **BEDDING:** SUITABLE MATERIAL SHALL BE CLASS I, II OR III. THE CONTRACTOR SHALL PROVIDE DOCUMENTATION FOR MATERIAL SPECIFICATION TO ENGINEER, UNLESS OTHERWISE NOTED BY THE ENGINEER. MINIMUM BEDDING THICKNESS SHALL BE 4" (100mm) FOR 4"-24" (100mm-600mm); 6" (150mm) FOR 30"-60" (750mm-1500mm).

5. **INITIAL BACKFILL:** SUITABLE MATERIAL SHALL BE CLASS I, II OR III IN THE PIPE ZONE EXTENDING NOT LESS THAN 6" ABOVE CROWN OF PIPE. THE CONTRACTOR SHALL PROVIDE DOCUMENTATION FOR MATERIAL SPECIFICATION TO ENGINEER. MATERIAL SHALL BE INSTALLED AS REQUIRED IN ASTM D2321, LATEST EDITION.

6. **MINIMUM COVER:** MINIMUM COVER, H, IN NON-TRAFFIC APPLICATIONS (GRASS OR LANDSCAPE AREAS) IS 12" FROM THE TOP OF PIPE TO GROUND SURFACE. ADDITIONAL COVER MAY BE REQUIRED TO PREVENT FLOTAION. FOR TRAFFIC APPLICATIONS, MINIMUM COVER, H, IS 12" UP TO 48" DIAMETER PIPE AND 24" OF COVER FOR 60" DIAMETER PIPE, MEASURED FROM TOP OF PIPE TO BOTTOM OF FLEXIBLE PAVEMENT OR TO TOP OF RIGID PAVEMENT.

<table>
<thead>
<tr>
<th>PIPE DIAM.</th>
<th>SURFACE LIVE LOADING CONDITION</th>
<th>H-25</th>
<th>HEAVY CONSTRUCTION (75T AXLE LOAD)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>12&quot; - 48&quot;</td>
<td>(300mm - 1200mm)</td>
<td>12&quot;</td>
<td>48&quot; (1219mm)</td>
</tr>
<tr>
<td></td>
<td>(305mm)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>60&quot;</td>
<td>(1500mm)</td>
<td>24&quot;</td>
<td>60&quot; (1524mm)</td>
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<tr>
<td></td>
<td>(610mm)</td>
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</tbody>
</table>

* Vehciles in excess of 75T may require additional cover.

**COMPACT IN MAX. 6" LAYERS**

**UNDISTURBED EARTH**

**SUITE FOUNDATION**

**HAUNCH**

**TOP OF EMBANKMENT**

**BACKFILL EMBANKMENT TO 24" ABOVE PROPOSED ELEVATION OF PIPE CROWN, THEN DIG TRENCH FOR PIPE AS REQUIRED**

**INITIAL BACKFILL, 6"-12" ABOVE CROWN OF PIPE**

**FINAL BACKFILL**

**COMPACT IN MAX. 6" LAYERS**

**SUITABLE FOUNDATION**

**UNDISTURBED EARTH**