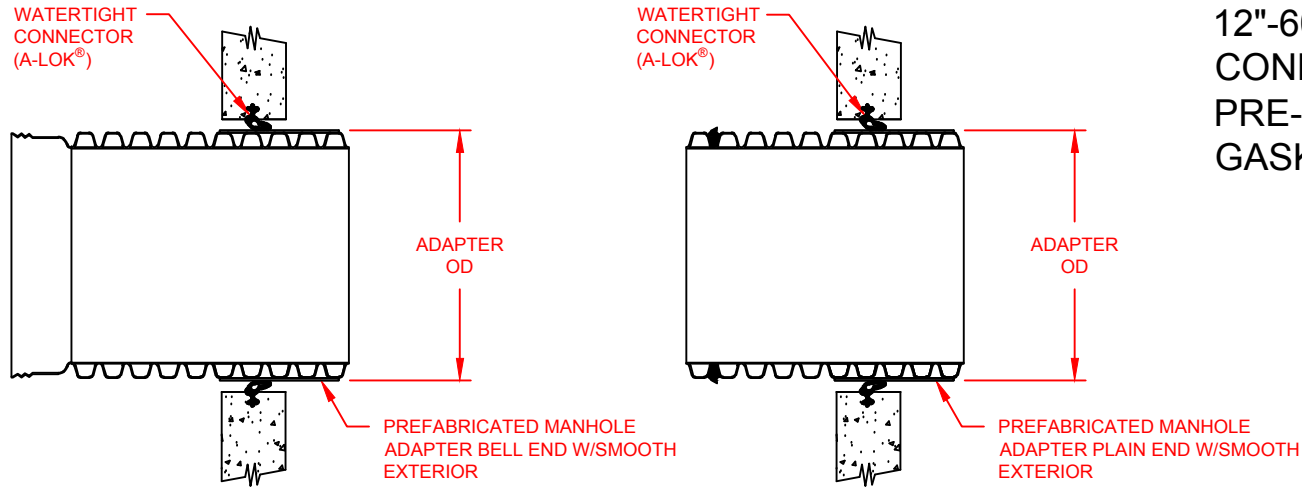


12"-60" HDPE WATERTIGHT CONNECTION USING A PRE-CAST COMPRESSION GASKET



| PIPE SIZE | ADS PRODUCT CODES | | | | | | | |
|------------------------|----------------------|----------------------|-----------|-----------|-----------|-----------|-----------|-----------|
| | ADAPTER OD | | BELL END | | PLAIN END | | A-LOK® * | |
| | A-PROFILE | H-PROFILE | A-PROFILE | H-PROFILE | A-PROFILE | H-PROFILE | A-PROFILE | H-PROFILE |
| 12" (300mm) | 14.73" (374.1mm) | N/A | 1222ANB | N/A | 1222AN | N/A | 480 | N/A |
| 15" (375mm) | 17.98" (456.7mm) | N/A | 1522ANB | N/A | 1522AN | N/A | 580 | N/A |
| 18" (450mm) | 21.71" (551.4mm) | N/A | 1822ANB | N/A | 1822AN | N/A | 710 | N/A |
| 24" (600mm) | 28.52" (724.4mm) | N/A | 2422ANB | N/A | 2422AN | N/A | 915 | N/A |
| 30" (750mm) | 35.92" (912.4mm) | N/A | 3022ANB | N/A | 3022AN | N/A | 1160 | N/A |
| 36" (900mm) | 42.06" (1068.3mm) | 42.15" (1070.6mm) | 3622ANB | 3622ANBH | 3622AN | 3622ANH | 1350 | 1360 |
| 36" BNQ/CSA (900mm) | 43.1" (1094.7mm) | | 3622ANEAB | | 3622ANEA | | 1370 | |
| 48" (1200mm) | 48.54" (1232.9mm) | 48.75" (1238.3mm) | 4222ANB | 4222ANBH | 4222AN | 4222ANH | 1560 | 1570 |
| 48" (1200mm) | 54.53" (1385.1mm) | 55.75" (1416.1mm) | 4822ANB | 4822ANBH | 4822AN | 4822ANH | 1745 | 1790 |
| 54" (1350mm) | N/A | 61.75" (1568.5mm) | N/A | CUSTOM | N/A | CUSTOM | 1940 | 1940 |
| 60" (1500mm) | 67.3" (1709.4mm) | 68.05" (1728.5mm) | 6022ANB | 6022ANBH | 6022AN | 6022ANH | 2160 | 2170 |

NOTES:
 PERFORMANCE HIGHLY DEPENDENT ON INSTALLATION. CONTRACTOR MUST ENSURE MANHOLE GASKET IS UNIFORMLY SEATED AROUND STRUCTURE ADAPTER. EXTRA PRECAUTIONS MUST BE TAKEN TO PREVENT DIFFERENTIAL SETTLEMENT BETWEEN THE PIPE AND MANHOLE.

SEE STANDARD DETAIL STD-201 AND TECHNICAL NOTE: 5.04 HDPE CONNECTIONS TO MANHOLES AND STRUCTURES FOR INSTALLATION RECOMMENDATIONS.

* THIRD PARTY - CODES AS SUPPLIED BY MANUFACTURER
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| | | | | |
|------|--------------------------------|-----|----------|-------|
| 5 | ADDED METRIC UNITS AND RENAMED | TJR | 01/14/16 | |
| REV. | DESCRIPTION | BY | MM/DD/YY | CHK'D |

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**12"-60" HDPE WATER-TIGHT MH
 PRECAST COMPRESSION GASKET**

DRAWING NUMBER: STD-204A



4640 TRUEMAN BLVD
 HILLIARD, OHIO 43026

| | |
|----------|----------|
| DRAWN BY | CKS |
| DATE | 10/10/06 |
| SCALE | NTS |
| SHEET | 1 OF 1 |