Introduction

A full line of pipe jointing options is available to fit the requirements of nearly any storm drain or gravity flow project specifications. The joints available range from soil tight split couplers to gasketed soil-tight (ST) and watertight (WT) pipe. When connecting pipe to drainage structures it is important to make those connections with a joint performance at least equal to that of the piping system.

Connection Options

Soil-Tight Performance
When using soil-tight pipe in non-watertight applications, it is may be acceptable to grout the void space between the HDPE pipe and drainage structure. Installation recommendations are outlined in Standard Details 201 and 202.

Watertight Performance
When using watertight pipe for testable systems, requiring some degree of watertight performance, it is necessary to provide additional measures to insure a watertight connection between the pipe and structure. ASTM F2510/F2510M, "Standard Specification for Resilient Connectors Between Reinforced Concrete Manhole Structures and Corrugated High Density Polyethylene Drainage Pipes," is the governing standard for corrugated HDPE pipe-manhole connections, but specific performance/installation requirements should be verified for each specific project. Along with a full line of adapter fittings available, including the Waterstop® Gasket, are flexible boot fittings provided by other manufactures. Fitting dimensions should be supplied to the manufacturer to insure the proper fitting size and manhole boot connector are supplied. Installation recommendations and product details are outlined in Standard Details 201, 203, and 204(A-E).

Installation Recommendations

When installing a manhole adapter on the upstream end, the fitting may be over inserted into the structure temporarily while the adjoining pipe is laid. The spigot piece is then pushed back through the structure and connected to the bell end when pushing the joint together, as shown to the right.
Summary

The selection of which manhole connection is best suited for a project is based on the joint and connection requirements along with preferred manhole connection method for the region. It is imperative that prevailing regulations be consulted before selecting a manhole connection. Other options may be available for watertight manhole connections. Refer to Standard Details 201 through 204 (A-E) for installation and connection-specific details. Contact your Regional Engineer or Application Engineering for further assistance.

Alternately, when using the adapter fitting in the downstream end of the structure, before pushing the bell and spigot together from inside the structure, it is necessary to provide blocking at the structure to prevent the fitting from moving in the structure, as shown to the left.
NOTE:

For installation recommendations, see standard detail ID-290 and technical data for Type 2 Sandbed Manhole Adapter and Allied Structures.
NOTE

Pipe Corrugations
Second direction to exterior
Type A T40X (precast manhole castin

Height Pipe (2cm)

Watertight Connection
NOTES:

- Site party - Codes as supplied by manufacturer
- Performance highly dependent on installation
- See standard details and technical notes for field recommendations

Installed manhole boot/threaded connector

Type E Korufile coupler end or repress connector and field