

## ADS WATERSTOP™ GASKET SPECIFICATION

### Scope

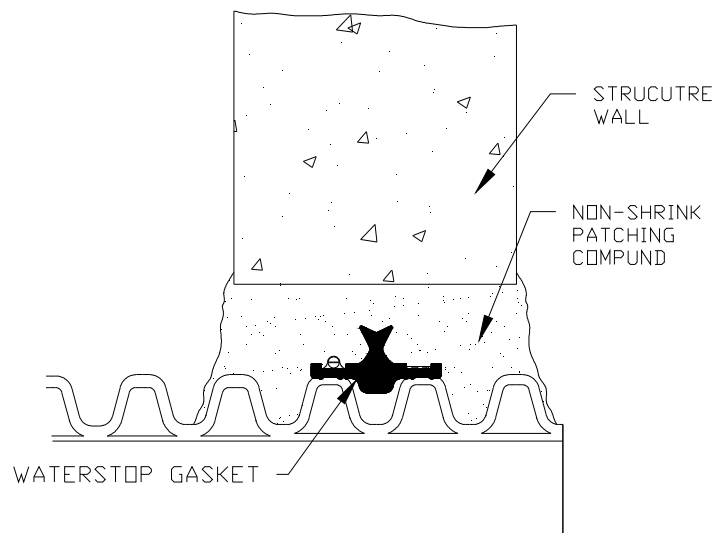
This specification describes the ADS WaterStop gasket available in 12- to 60- inch (300 to 1500 mm) diameters and used for a field installed seal that prevents water infiltration or exfiltration at manhole connections.

### Material Properties

The ADS WaterStop gasket is made of a polyisoprene compound which meets the physical property requirements of ASTM C923.

### Installation

Installation shall be in accordance with ADS recommended installation instructions. Contact your local ADS representative or visit [www.ads-pipe.com](http://www.ads-pipe.com) for a copy of the latest installation guidelines.



Nominal Pipe I.D., in.	Recommended Minimum Hole Diameter, in.	Minimum Distance Pipe Invert to Structure Invert, in
12	19.5	3.7
15	23	4
18	26.5	4.2
24	33.3	4.5
30	40.5	5.2
36	47	5.5
42	53	5.7
48	59	5.7
54*	65	6.4
60	72	6.4

\* Check with Sales Representative for availability