

## ADS N-12® MEGA GREEN PLAIN END PIPE SPECIFICATION

### Scope

This specification describes 4- through 60-inch (100 to 1500 mm) ADS N-12 MEGA GREEN™ plain end pipe for use in gravity-flow land drainage applications.

### Pipe Requirements

ADS N-12 MEGA GREEN plain end pipe shall have a smooth interior and annular exterior corrugations.

- 4- through 60-inch (100 to 1500 mm) pipe shall meet ASTM F2648.
- Manning’s “n” value for use in design shall be 0.012.

### Joint Performance

Pipe shall be joined with coupling bands covering at least two full corrugations on each end of the pipe. Standard connections shall meet or exceed the soil-tight requirements of ASTM F2648.

Gasketed connections shall incorporate a closed-cell synthetic expanded rubber gasket meeting the requirements of ASTM D1056 Grade 2A2. Gaskets, when applicable, shall be installed by the pipe manufacturer.

### Fittings

Fittings shall conform to ASTM F2306.

### Material Properties

Material for pipe production shall be an engineered compound of virgin and recycled high density polyethylene conforming with the minimum requirements of cell classification 424420C (ESCR Test Condition B) for 4- through 10-inch (100 to 250 mm) diameters, and 435420C (ESCR Test Condition B) for 12- through 60-inch (300 to 1500 mm) diameters, as defined and described in the latest version of ASTM D3350, except that carbon black content should not exceed 4%. The design engineer shall verify compatibility with overall system including structural, hydraulic, material, and installation requirements for a given application.

### Installation

Installation shall be in accordance with ASTM D2321 and ADS recommended installation guidelines, with the exception that minimum cover in trafficked areas for 4- through 48-inch (100 to 1200 mm) diameters shall be one foot (0.3 m) and for 60-inch (1500 mm) diameter the minimum cover shall be 2 ft. (0.6 m) in single run applications. Backfill for minimum cover situations shall consist of Class 1 (compacted) or Class 2 (minimum 90% SPD) material. Maximum fill heights depend on embedment material and compaction level; please refer to Technical Note 2.02. Contact your local ADS representative or visit our website at [www.ads-pipe.com](http://www.ads-pipe.com) for a copy of the latest installation guidelines.

### Pipe Dimensions

	Nominal Diameter, in (mm)												
Pipe I.D. in (mm)	4 (100)	6 (150)	8 (200)	10 (250)	12 (300)	15 (375)	18 (450)	24 (600)	30 (750)	36 (900)	42 (1050)	48 (1200)	60 (1500)
Pipe O.D.* in (mm)	4.8 (122)	6.9 (175)	9.1 (231)	11.4 (290)	14.5 (368)	18 (457)	22 (559)	28 (711)	36 (914)	42 (1067)	48 (1219)	54 (1372)	67 (1702)

\*Pipe O.D. values are provided for reference purposes only, values stated for 12 through 60-inch are ±1 inch. Contact a sales representative for exact values

\*\*All diameters available with or without perforations.

## ADS RETENTION/DETENTION PIPE SYSTEM SPECIFICATION

### Scope

This specification describes ADS Retention/Detention Pipe Systems for use in non-pressure gravity-flow storm water collection systems utilizing a continuous outfall structure.

### Pipe Requirements

ADS Retention/Detention systems may utilize any of the various pipe products below:

- N-12<sup>®</sup> ST IB pipe (per AASHTO) shall meet AASHTO M294, Type S or ASTM F2306
- N-12 ST IB pipe (per ASTM F2648) shall meet ASTM F2648
- N-12 MEGA GREEN™ ST IB shall meet ASTM F2648
- N-12 WT IB pipe (per AASHTO) shall meet AASHTO M294, Type S or ASTM F2306
- N-12 WT IB pipe (per ASTM F2648) shall meet ASTM F2648
- N-12 MEGA GREEN™ WT IB shall meet ASTM F2648

All products shall have a smooth interior and annular exterior corrugations. All ST IB pipe products are available as perforated or non-perforated. WT IB pipe products are only available as non-perforated.

Product-specific pipe specifications are available in the Drainage Handbook Section 1 *Specifications*.

### Joint Performance

Plain End/Soil-tight (ST IB)

ST IB pipe shall be joined using a bell & spigot joint. The bell & spigot joint shall meet the soil-tight requirements of ASTM F2306 and gaskets shall meet the requirements of ASTM F477.

Plain End pipe & fittings connections shall be joined with coupling bands covering at least two full corrugations on each end of the pipe. Gasketed soil-tight coupling band connections shall incorporate a closed-cell synthetic expanded rubber gasket meeting the requirements of ASTM D1056 Grade 2A2. Gaskets, when applicable, shall be installed by the pipe manufacturer.

Watertight (WT IB):

WT IB pipe shall be joined using a bell & spigot joint. The joint shall be watertight according to the requirements of ASTM D3212. Gaskets shall meet the requirements of ASTM F477. 12- through 60-inch (300 to 1500 mm) diameters shall have an exterior bell wrap installed by the manufacturer.

Pipe & fitting connections shall be with a bell and spigot connection utilizing a welded bell and valley or saddle gasket. The joint shall meet the watertight requirements of ASTM D3212 and gaskets shall meet the requirements of ASTM F477. Detention systems are subject to greater leakage than typical single run storm sewer application and therefore are not appropriate for applications requiring long-term fluid containment or hydrostatic pressure. For additional details refer to Technical Note 7.01 *Rainwater Harvesting with HDPE Cisterns*.

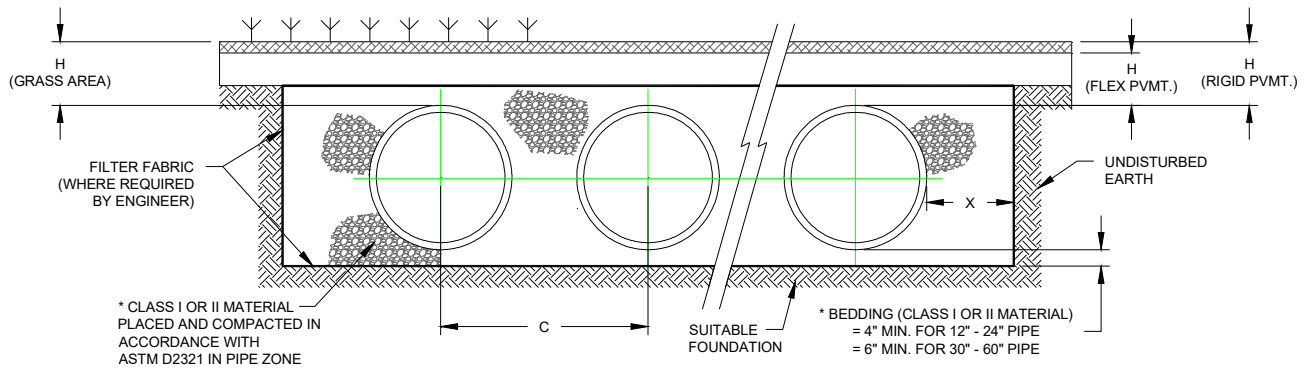
### Fittings

Fittings shall conform to ASTM F2306 and meet joint performance requirements indicated above for fitting connections. Custom fittings are available and may require special installation criterion.

### Installation

Installation shall be in accordance with ASTM D2321 and ADS recommended installation guidelines, with the exception that minimum cover in non-traffic areas for 12- through 60-inch (300 to 1500mm) diameters shall be one foot (0.3m). Minimum cover in trafficked areas for 12- through 36-inch (300 to 900mm) diameters shall be one foot (0.3m) and for 42- through 60-inch (1050 to 1500mm) diameters, the minimum cover shall be two feet (0.6m). Backfill shall consist of Class 1 (compacted) or Class 2 (minimum 90% SPD) material, with the exception that 60-inch fittings shall use Class 1 (compacted) material only. Minimum cover heights do not account for pipe buoyancy. Refer to ADS Technical Note 5.05 HDPE Pipe Flotation for buoyancy design considerations. Maximum cover over system using standard backfill is 8 feet (2.4m); contact a representative when maximum fill height may be exceeded. Additional installation requirements are provided in the Drainage Handbook Section 6 Retention/Detention.

**TYPICAL RETENTION/DETECTION CROSS SECTION**



MINIMUM H (GRASS) = 12" FOR 12" THROUGH 60" HDPE PIPE  
 MINIMUM H (FLEX PVMT), H (RIGID PVMT) = 12" FOR UP TO AND INCLUDING 36" HDPE PIPE  
 = 24" FOR 42" THROUGH 60" HDPE PIPE

\* CLASS I BACKFILL REQUIRED AROUND 60" DIAMETER FITTINGS.

MAXIMUM FILL HEIGHT LIMITED TO 8-FT OVER FITTINGS FOR STANDARD INSTALLATIONS. CONTACT REPRESENTATIVE WHEN MAXIMUM FILL HEIGHTS EXCEED 8-FT FOR INSTALLATION CONSIDERATIONS.

**ADDITIONAL REFERENCES**

Drainage Handbook Section 6 *Retention/Detention*

Technical Note 6.01 *Retention/Detention System Maintenance*

Technical Note 7.01 *Rainwater Harvesting with HDPE Pipe*

Standard Detail 701 *Retention-Detention System (Plan View)*

Standard Detail 702 *Retention-Detention System (Cross-Section)*

Standard Detail 703 *Retention-Detention System (Riser & Cleanout)*

Standard Detail 704 *Flowable Fill Installation (Nyloplast Riser)*

All references are available for download at [www.ads-pipe.com](http://www.ads-pipe.com)